

DRAFT

Date: Thursday, 6/7/2007 12:46:58 PM
 User: Chantal Lavoie

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STUD	
Job Number	: 24732				
Estimate Number	: 10627				
P.O. Number	: N/A		Part Number	: D3284007	
This Issue	: 6/7/2007	S.O. No. : N/A	Drawing Number	: D3284 REV. A	
Prsh Rev.	: NC		Project Number	: N/A	
First Issue	: 11/16/2005	Type : PURCHASED PARTS	Drawing Revision	: A	
Previous Run	: N/A		Material	: N/A	
Written By			Due Date	: 11/23/2005	
Checked & Approved By			Qty:	6	Um: Each
Comment	: Est: 04.10.21 Added Step 4 KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>3924</u> to Northern Aero Industries Order P/N: B80705-1 Manufacture per B80705 Rev. B Certificate of Conformity is required		
2.0	D3284007	Stud
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) STUD		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached		
4.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP Visually inspect parts for thread damage, fit and cad plating		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/06/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STUD

Job Number: 24732

Part Number: D3284007

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC

DOCUMENT CONTROL



(6)

Comment: DOCUMENT CONTROL

Inspection Level 21

② 07/06/08

Job Completion



W 07/06/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
04.05.17

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

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*04070607
W/O 24732*

Northern Aero Industries Ltd

1845 St. Matthews Ave.
Winnipeg, Manitoba
R3H 0A8

Phone: (204) 772-9922
Fax: (204) 772-7568

**Packing List**

Sales Order: SO16836
Shipper No: 1
Ship Date: 07-Jun-07
Page: 1 of 1

SOLD TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Order Date: 07-Jun-07

Purchase Order: PO00003924

Reference: Shipment 1 for SO16836

SHIP TO

DART AEROSPACE LTD. - DART
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7
CANADA

Attn: C. LAVOIE

Phone: (613)632-9577

Fax: (613)632-1053

Ship Via:

Item ID	Description	Quantity	UM
B80705-1	STUD 4 EA LOTNO 06-1218 2 EA LOTNO 07-1196	6	EA

Returned items will be subject to a 25% re-stocking charge pending inspection of the returned goods for completeness and damage.

A handwritten signature in black ink, appearing to read "JP 07/06/04".

1. Approving national aviation authority / country TRANSPORT CANADA	2.	AUTHORIZED RELEASE CERTIFICATE TCCA 24-0078			3. Form tracking No. SO16836-1	
4. Approved organization name and address  AMO 88-97	NORTHERN AERO INDUSTRIES LTD. 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada			5. Work Order/Contract/Invoice PO 00003924		
6. Item 1 2	7. Description STUD STUD	8. Part No. B80705-1 B80705-1	9. Eligibility* BELL 205A-1 205B 204B UH-1H	10. Qty. 4 2	11. Serial/Batch No. BATCH # 06-1218 BATCH # 07-1196	12. Status/Work Manufactured Manufactured
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).						
14. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 13.				<input checked="" type="checkbox"/> CAR 571-10 <input type="checkbox"/> Maintenance Release <input type="checkbox"/> Other regulations specified in block 12 <p>Confirms that, except where otherwise specified in block 13, the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.</p>		
15. Authorized Signature 	16. Certificate / Approval Ref. No. AMO 88-97	17. Name R. D. Williamson	18. Date (DD MMM YYYY) 07 June 2007	19. Authorized Signature N/A	20. Name N/A	21. Certificate / Approval Ref. No. N/A
INSTALLER RESPONSIBILITIES						
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>						

DART**Purchase Order**

Date Jun 07, 2007	Page 1
Purchase Order Number PO00003924	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-8577
Fax: (613)632-1053

RECEIVED

JUN 2007

Vendor Address:

Northern Aero Industries Ltd.
1845 St. Matthews Avenue
Winnipeg, Manitoba R3H 0A8
CANADA
Phone (204) 772-9922
Fax (204) 772-7568

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-NOR001	Jun 07, 2007	N30	FedEx	Jun 08, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
6.0000	D3284007	Stud Comments: AS PER DWF D3284 REV. A ACS P/N: B80705-1 PER ACS DWG B80705 REV. B PLEASE SHIP OVERNIGHT FEDEX ACCT: #15179324-0	6/8/2007	No	87.000000	Each	522.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

BY

Clavole

DATE

7 June 07

CONTRACT REVIEWED

Comments:	Tax Summary: GSTUS 0.00 GSTMEUS 0.00	Less: Included tax 0.00	0.00
		Subtotal	522.00
		Total tax	0.00
		Total purchase order in USD Dollars	522.00

Entered By: *CL* CLAVOLEApproved By: *W*